

MATERIAL SAFETY DATA SHEET  
ISSUE DATE JANUARY 2009  
(revised 10/08/2010)

PRODUCT NAME: **BLACK EPOXKOTE POWDER PRIMED TUBING**  
OTHER DESIGNATIONS: Powder Primer Coated Steel  
MANUFACTURER: ATLAS  
1855 East 122<sup>nd</sup> Street  
Chicago, IL 60633

**II. INGREDIENTS AND HAZARDS**

**HAZARD DATA**

INGREDIENT NAME	CAS NUMBER	% WEIGHT	LD50 or LC50 SPECIES/ROUTE	1992 TLV's (ACGIH)	1990 PEL's (USOSHA)
<b>BASE METAL:</b>					
Iron	1309-37-1	Balance	5.4gm / kg mouse / oral	5 mg / m <sup>3</sup> iron oxide fume	10 mg / m <sup>3</sup> (STEL) dust and fume
<b>ALLOYING ELEMENTS:</b>					
Manganese	7439-96-5	1.90 max.	9 gm / kg rat / oral	1 mg / m <sup>3</sup> Mn. fume 1 mg / m <sup>3</sup> Mn. dust 3 mg / m <sup>3</sup> (STEL) fume	5 mg / m <sup>3</sup> fume (C) 3 mg / m <sup>3</sup> (STEL) fume
Carbon	7440-44-0	0.60 max.	440 mg / kg mouse / intravenous	10 mg / m <sup>3</sup> total dust*	15 mg / m <sup>3</sup> total dust* 5 mg / m <sup>3</sup> respirable fraction*
Phosphorus	7723-14-0	0.15 max.	no info.	0.1 mg / m <sup>3</sup>	0.1 mg / m <sup>3</sup>
Aluminum	7429-90-5	0.10 max.	no info.	5 mg / m <sup>3</sup> welding fume 10 mg / m <sup>3</sup> dust	15 mg / m <sup>3</sup> total dust* 5 mg / m <sup>3</sup> respirable fraction*
Sulfur	7704-34-9	0.05 max.	no info.	10 mg / m <sup>3</sup> total dust*	15 mg / m <sup>3</sup> total dust* 5 mg / m <sup>3</sup> respirable fraction*
Chromium <sup>3</sup>	7440-47-3	1.20 max.	no info.	0.5 mg / m <sup>3</sup> Cr. Metal compounds ( II & III ) 0.5 mg / m <sup>3</sup> Cr. VI Sol. & insol.	1 mg / m <sup>3</sup> Cr. metal 0.5 mg / m <sup>3</sup> Cr. compounds ( II & III )
Vanadium <sup>3</sup>	7440-62-2	0.20 max.	59 mg / kg rabbit / subcutaneous	0.05 mg / m <sup>3</sup> as respirable V <sub>2</sub> O <sub>5</sub> dust and fume	0.5 mg / m <sup>3</sup> (C) respirable V <sub>2</sub> O <sub>5</sub> dust 0.1 mg / m <sup>3</sup> (C) respirable V <sub>2</sub> O <sub>5</sub> fume
Nickel <sup>2</sup>	7440-02-0	2.00 max.	no info.	1mg / m <sup>3</sup> metal & insol. Ni.	1 mg / m <sup>3</sup> metal, sol. & insol. Ni.

INGREDIENT NAME	CAS NUMBER	% WEIGHT	LD50 or LC50 SPECIES / ROUTE	1992 TLV's (ACGIH)	1990 PEL's (USOSHA)
Copper <sup>2</sup>	7440-50-8	1.00 max.	3-5 mg / kg rodent / intraperitoneal	0.2 mg / m <sup>3</sup> fume 1.0mg / m <sup>3</sup> Cu. dust and mist	0.1 mg / m <sup>3</sup> Cu. fume 1.0 mg / m <sup>3</sup> Cu. dust and mist
Silicon <sup>2</sup>	7440-21-3	1.00 max.	no info.	10 mg / m <sup>3</sup> total dust*	10 mg / m <sup>3</sup> total dust 5 mg/ m <sup>3</sup> respirable fraction*
Molybdenum <sup>2</sup>	7439-98-7	0.10 max.	no info.	5 mg / m <sup>3</sup> Mo. Sol. 10 mg / m <sup>3</sup> Mo. insol.	5 mg / m <sup>3</sup> Mo. sol. 15 mg / m <sup>3</sup> insol. total dust
Titanium <sup>1</sup>	7740-32-6	0.30 max.	no info.	10 mg / m <sup>3</sup> total dust*	15 mg / m <sup>3</sup> total dust* 5 mg / m <sup>3</sup> respirable fraction
Columbium <sup>1</sup>	7440-03-1	0.10 max.	no info.	10 mg / m <sup>3</sup> total dust*	15 mg / m <sup>3</sup> total dust* 5 mg/ m <sup>3</sup> respirable fraction*
Rare Earth (Ce) <sup>1</sup>	7440-45-1	0.10 max.	no info	10 mg / m <sup>3</sup>	10 mg / m <sup>3</sup> total dust 5 mg / m <sup>3</sup> respirable fraction
Tin	7440-31-5	0.05 max.	no info	0.1 mg / m <sup>3</sup> Sn. organic 2 mg / m <sup>3</sup> Sn. Metal & inorganic	0.1 mg / m <sup>3</sup> Sn. organic 2 mg / m <sup>3</sup> Sn. inorganic
Cerium	7440-45-1	20 ppm max.	no info	10 mg / m <sup>3</sup> total dust*	15 mg / m <sup>3</sup> total dust* 5 mg/ m <sup>3</sup> respirable fraction*
Lanthanum	7439-91-0	10 ppm max.	3.5 mg / kg rat / iv	15 mg / m <sup>3</sup> total dust* 5 mg/ m <sup>3</sup> respirable fraction*	15 mg / m <sup>3</sup> total dust*
POWDER INGREDIENTS:					
EPOXY RESIN	25036-25-3	< 2g / ft <sup>2</sup>	no info	10 mg / m <sup>3</sup> total dust*	10 mg / m <sup>3</sup> total dust* 5 mg/ m <sup>3</sup> respirable fraction*
CARBON BLACK	1333-86-4	< 1 g / ft <sup>2</sup>	no info	10 mg / m <sup>3</sup> total dust*	10 mg / m <sup>3</sup> total dust* 5 mg/ m <sup>3</sup> respirable fraction*

This list combines all ingredients contained in Rolled Alloy, Rolled HSLA and Rolled Carbon Steel Sheet. The common ingredients are at the top of the list. The numbers in parentheses indicate the additional alloying metals in each type of steel.

<sup>1</sup> = Only present in Rolled HSLA Sheet Steel

<sup>2</sup> = Only present in Rolled Alloy Sheet Steel

<sup>3</sup> = Present in both Rolled HSLA and Rolled Alloy Sheet Steel

ACGIH = American Conference of Governmental Industrial Hygienists  
USOSHA = United States Occupational Safety & Health Administration

PEL = Permissible Exposure Limits  
TLV = Threshold Limit Value

Note: This product has a light surface coating of EPOXZKOTE<sup>®</sup> primer. This coating is less than one percent by weight (<1.0%) of the product. During welding tests performed for Atlas by a certified industrial hygiene company, air monitoring was performed on coated and uncoated steel simulating standard use of this material. These tests did not reveal any hazardous levels of contaminants derived from the coating that would not be present when welding uncoated material.

The coating on this product does not contain lead or ingredients considered carcinogens by OSHA, IARC or NTP.

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### III. PHYSICAL DATA

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Solid Metal with Powder Coating. Stable under normal conditions of use, storage and transport. Operations such as welding, burning, grinding and machining may result in the generation of airborne particulates.

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### IV. FIRE AND EXPLOSION HAZARD DATA

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Steel products in the solid state pose no fire or explosion hazard. It is not flammable or combustible.  
Flash Point – N/A Flammable Limits – N / A  
Extinguishing Media – N / A  
Special Fire Fighting Procedures – N / A  
Unusual Fire and Explosion Hazards – N / A

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### V. REACTIVITY DATA

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Stability: Stable  
Conditions to avoid: N / A  
Incompatibility: N / A

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Hazardous Decomposition Products: Metallic dust and / or metallic oxide dust and fumes will be liberated from welding, burning, grinding and, possibly, machining operations.

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### HEALTH HAZARD DATA

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No health hazard as delivered to the customer. However, welding, burning, grinding, and machining will generate metallic fumes and dusts.

Welding on EPOXZKOTE<sup>®</sup> powder coated tubing does not create any additional hazard which would not be present when welding uncoated material.

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Route of Entry: Inhalation  
Acute Exposure to Fumes and Dust:

Inhalation of metallic oxide fumes may result in irritation of the upper respiratory tract and an influenza – like illness called metal fume fever. Symptoms include chills, muscle aches, nausea, fever, dry throat, cough and weakness.

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**Chronic Exposure to Fumes and Dust:**

Continuous overexposure to iron oxide fumes as dust may produce a benign pneumoconiosis ( siderosis ). Inhalation of high concentrations of iron oxide may possibly enhance the risk of lung cancer development in workers exposed to pulmonary carcinogens.

Certain chromium and nickel compounds are considered known or suspect carcinogens by the National Toxicology Program, the International Agency for Research on Cancer or OSHA. Chromium is contained in HSLA and Rolled Alloy base steel.

A search of the scientific literature indicates that exposure to Chromium, Copper, Manganese and Nickel may Cause reproductive effects. The literature review did not indicate that any of the chemicals in this product were teratogens, mutagens or reparatory sensitizers.

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**VII. EMERGENCY AND FIRST AID PROCEDURES**

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**Respiratory:**

In the event of inhalation of high concentrations of metal fumes and dust, remove the person to fresh air, administer first aid and seek medical attention promptly.

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**Skin:**

If thermal burns occur, flush area with cold water. Seek medical attention. For mechanical abrasions, seek first aid and / or medical attention.

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**Eyes:**

If particles deposit in the eyes, flush eyes with large amounts of water. Seek medical attention.

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**VIII. SPILL OR LEAK PROCEDURES**

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Steps to be Taken in Case Material is Released: N / A

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Waste Disposal Method: Dispose of in accordance with state and / or local regulations.

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**IX. SPECIAL PROTECTION INFORMATION**

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**Ventilation:**

Local exhaust ventilation should be provided when, welding, burning, grinding and machining to prevent excessive steel dust or fume exposure.

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**Respiratory Protection:**

NIOSH / MSHA approved respirators for dust, mist and fume should be used to avoid excessive inhalation of steel dusts and fumes. Appropriate respirator selection depends on the magnitude of exposure.

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**Protective Gloves:**

As required for welding, burning, grinding or machining operations.

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**Eye Protection:**

As required for welding, burning, grinding and machining operations.

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**Other Protective Clothing:**

Steel-toed work shoes and welding aprons as required.

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**X. SPECIAL PRECAUTIONS**

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**Precautions to be taken in Handling and Storage:**

Operations with potential for generating high concentrations of airborne particulates should be evaluated as necessary. Air monitoring to determine levels of exposure is advisable.

Welding nearby areas where chlorinated solvents are used can result in the creation of toxic gases such as phosgene.

If coolants are used during cutting and braising and / or oil coatings are applied to the steel after receipt, additional precautions must be taken based on the hazards associated with those materials. Refer to each product MSDS for the appropriate protection information.

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**XI. REGULATORY INFORMATION**

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USA:

This product contains chemicals that are subject to reporting requirements of Section 313 of the Superfund Amendments and Reauthorization Act of 1986, 40 CFR Part 372. The release and disposal of fumes or dust generated when welding, burning, grinding and machining this product may be regulated by this law.

Canada:

Workplace Hazardous Materials Information System (WHMIS)

Rolled Carbon Steel      D-2-B

Alloyed Steel              D-2-A

HSLA                         D-2-B