



Bundling Chart

PH: 800-265-6912
 PH: 888-785-8823
 PH: 800-733-5683

Fax: 519-738-3537
 Fax: 734-738-5604
 Fax: 773-646-6128

Harrow, ON
 Plymouth, MI
 Chicago, IL

NOTE: Capacity to run 60FT on sizes 4.5 OD to 8.625 OD.

ROUNDS		(Rev-Nov 19, 2008)															
Rounds are packaged in hexagonal bundles of various sizes																	
OD	PIPE	Schd	Wall	Wt/Ft	20 FT		21 FT		24 FT		40 FT		42 FT		48 FT		
					Pcs	Bdl	Pcs	Bdl	Pcs	Bdl	Pcs	Bdl	Pcs	Bdl	Pcs	Bdl	
SIZE					WGT		WGT		WGT		WGT		WGT		WGT		
1.050			.083	.858	169	2900	169	3045	169	3480	169	5800	127	4577	127		
			.134	1.312	169	4435	169	4656	169	5321	169	8869	127	6998	127		
1.250			.083	1.035	127	2629	127	2760	127	3155	127	5258	127	5521	91		
			.134	1.599	127	4061	127	4265	127	4874	127	8123	127	8529	91		
1.315	1.00	10	.109	1.405	61	1714	61	1800	61	2057							
			.113	1.452	61	1771	61	1860	61	2126							
			.065	0.869	61	1060	61	1113	61	1272							
			.083	1.093	61	1333	61	1400	61	1600							
			.134	1.692	61	2064	61	2167	61	2477							
1.500			.065	0.997	91	1815	91	1905	91	2177	91	3629	91	3811	61		
			.083	1.257	91	2288	91	2402	91	2745	91	4575	91	4804	61		
			.134	1.957	91	3562	91	3740	91	4274	91	7123	91	7480	61		
1.660	1.1/4	10	.109	1.807	61	2205	61	2315	61	2645							
			.140	2.275	61	2776	61	2914	61	3331							
			.065	1.108	61	1352	61	1419	61	1622							
			.083	1.399	61	1707	61	1792	61	2048							
			.134	2.186	61	2667	61	2800	61	3200							
1.90	1.1/2	10	.109	2.087	61	2546	61	2673	61	3055	61	5092	61	5347			
			.145	2.720	61	3318	61	3484	61	3982	61	6637	61	6969			
			.065	1.275	61	1556	61	1633	61	1867	61	3111	61	3267			
			.083	1.612	61	1967	61	2065	61	2360	61	3933	61	4130			
			.134	2.527	61	3083	61	3237	61	3700	61	6166	61	6474			
			.250	4.410	61	5380	61	5649	61	6456	61	10760	61	11298			
2.00			.065	1.345	44	1184	44	1243	44	1420	44	2367	44	2486			
			.083	1.701	44	1497	44	1572	44	1796	44	2994	44	3143			
			.134	2.673	44	2352	44	2470	44	2823	44	4704	44	4940			
			.250	4.677	44	4116	44	4322	44	4939	44	8232	44	8643			
2.375	2	40	.154	3.656	34	2486	34	2610	34	2983	34	4972	34	5221			
			.125	3.004	34	2043	34	2145	34	2451	34	4085	34	4290			
			.134	3.210	34	2183	34	2292	34	2619	34	4366	34	4584			
			.188	5.679	34	3862	34	4055	34	4634	34	7723	34	8110			
2.50			.125	3.171	29	1839	29	1931	29	2207	29	3678	29	3862			
			.134	3.389	29	1966	29	2064	29	2359	29	3931	29	4128			
			.188	4.640	29	2691	29	2826	29	3229	29	5382	29	5652			
			.250	6.013	29	3488	29	3662	29	4185	29	6975	29	7324			
2.875	2.1/2	40	.203	5.798	29	3363	29	3531	29	4035	29	6726	29	7062			
			.125	3.671	29	2129	29	2236	29	2555	29	4258	29	4471			
			.134	3.926	29	2277	29	2391	29	2732	29	4554	29	4782			
			.188	5.395	29	3129	29	3286	29	3755	29	6258	29	6571			
			.250	7.015	29	4069	29	4272	29	4882	29	8137	29	8544			
3.50	3.0	10	.125	4.336	24	2081	24	2185	24	2498	24	4163	24	4371	24	4995	
			.216	7.583	24	3640	24	3822	24	4368	19	5763	19	6051	19	6916	
			.134	4.822	24	2315	24	2430	24	2777	24	4629	24	4861	24	5555	
			.188	6.660	24	3197	24	3357	24	3836	24	6394	24	6713	24	7672	
			.250	8.686	24	4169	24	4378	24	5003	19	6601	19	6931	19	7922	



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Harrow, ON
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NOTE: Capacity to run 60FT on sizes 4.5 OD to 8.625 OD.

ROUNDS		(Rev-Nov 19, 2008)														
Rounds are packaged in hexagonal bundles of various sizes																
OD	PIPE SIZE	Schd	Wall	Wt/Ft	20 FT		21 FT		24 FT		40 FT		42 FT		48 FT	
					Pcs	Bdl	Pcs	Bdl	Pcs	Bdl	Pcs	Bdl	Pcs	Bdl	Pcs	Bdl
					WGT		WGT		WGT		WGT		WGT		WGT	
4.50	4.0	10	.125	5.619	19	2135	19	2242	19	2562	19	4270	19	4484	19	5125
		40	.237	10.800	19	4104	19	4309	19	4925	19	8208	19	8618	10	5184
		60	.281	12.66	19	4811	19	5051	19	5773	19	9622	10	5317	10	6077
		80	.337	14.997	19	5699	19	5984	19	6839	10	5999	10	6299	10	7199
			.134	6.254	19	2377	19	2495	19	2852	19	4753	19	4991	19	5704
			.188	8.660	19	3291	19	3455	19	3949	19	6582	19	6911	19	7898
			.250	11.358	19	4316	19	4532	19	5179	19	8632	10	4770	10	5452
			.313	14.000	19	5320	19	5586	19	6384	10	5600	10	5880	10	6720
			.375	16.536	19	6284	19	6598	19	7540	10	6614	10	6945	10	7937
		5.00	4.1/2		.134	6.970	10	1394	10	1464	10	1673	10	2788	10	2927
	.250			12.694	10	2539	10	2666	10	3047	10	5078	10	5331	10	6093
	.500			18.540	10	3708	10	3893	10	4450	10	7416	10	7787	10	8899
5.563	5	10	.134	7.777	10	1555	10	1633	10	1866	10	3111	10	3266	10	3733
		40	.258	14.631	10	2926	10	3073	10	3511	10	5852	10	6145	10	7023
		80	.375	20.797	10	4159	10	4367	10	4991	10	8319	10	8735	7	6988
			.125	7.259	10	1452	10	1524	10	1742	10	2904	10	3049	10	3484
			.188	10.790	10	2158	10	2266	10	2590	10	4316	10	4532	10	5179
			.250	14.199	10	2840	10	2982	10	3408	10	5680	10	5964	10	6816
			.313	17.550	10	3510	10	3686	10	4212	10	7020	10	7371	10	8424
			.375	20.797	10	4159	10	4367	10	4991	10	8319	10	8735	7	6988
			.500	27.062	10	5412	10	5683	10	6495	7	7577	7	7956	5	6495
		6.625	6	10	.134	9.289	7	1300	7	1365	7	1561	7	2601	7	2731
40	.280			18.992	7	2659	7	2792	7	3191	7	5318	7	5584	7	6381
80	.432			28.600	7	4004	7	4204	7	4805	7	8008	7	8408	5	6864
	.125			8.678	7	1215	7	1276	7	1458	7	2430	7	2551	7	2916
	.134			9.289	7	1300	7	1365	7	1561	7	2601	7	2731	7	3121
	.188			12.930	7	1810	7	1901	7	2172	7	3620	7	3801	7	4344
	.250			17.037	7	2385	7	2504	7	2862	7	4770	7	5009	7	5724
	.313			21.100	7	2954	7	3102	7	3545	7	5908	7	6203	7	7090
	.375			25.055	7	3508	7	3683	7	4209	7	7015	7	7366	7	8418
	.500			32.738	7	4583	7	4812	7	5500	5	6548	5	6875	5	7857
7.00			.188	13.677	7	1915	7	2011	7	2298	7	3830	7	4021	7	4595
			.250	18.039	7	2525	7	2652	7	3031	7	5051	7	5303	7	6061
			.313	22.354	7	3130	7	3286	7	3755	7	6259	7	6572	7	7511
			.375	26.558	7	3718	7	3904	7	4462	7	7436	7	7808	5	6374
			.500	34.743	7	4864	7	5107	7	5837	7	9728	5	7296	5	8338
8.625	8	20	.250	22.360	7	3130	7	3287	7	3756	7	6261	7	6574	7	7513
		30	.277	24.700	7	3458	7	3631	7	4150	7	6916	7	7262	7	8299
		40	.322	28.580	7	4001	7	4201	7	4801	7	8002	7	8403	7	9603
		60	.406	35.640	7	4990	7	5239	7	5988	7	9979	5	7484	5	8554
			.500	43.428	7	6080	7	6384	7	7296	2	3474	2	3648	2	4169
			.188	16.940	7	2372	7	2490	7	2846	7	4743	7	4980	7	5692
			.250	22.382	7	3133	7	3290	7	3760	7	6267	7	6580	7	7520
			.313	27.790	7	3891	7	4085	7	4669	7	7781	7	8170	5	6670
			.375	33.072	7	4630	7	4862	7	5556	5	6614	5	6945	5	7937
			.500	43.428	7	6080	7	6384	7	7296	2	3474	2	3648	2	4169



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Harrow, ON
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NOTE: Capacity to run 60FT on sizes 4.5 OD to 8.625 OD.

ROUNDS (Rev-Nov 19, 2008)					Rounds are packaged in hexagonal bundles of various sizes													
OD	PIPE	Schd	Wall	Wt/Ft	20 FT		21 FT		24 FT		40 FT		42 FT		48 FT			
					Pcs	Bdl	Pcs	Bdl	Pcs	Bdl	Pcs	Bdl	Pcs	Bdl	Pcs	Bdl		
SIZE					WGT		WGT		WGT		WGT		WGT		WGT			
9.625	9	STD	.342	33.900	2	1356	2	1424	2	1627	2	2712	2	2848	2	3254		
			XH	.500	48.728	2	1949	2	2047	2	2339	2	3898	2	4093	2	4678	
		XH	.250	25.055	2	1002	2	1052	2	1203	2	2004	2	2105	2	2405		
			.313	31.129	2	1245	2	1307	2	1494	2	2490	2	2615	2	2988		
			.375	37.081	2	1483	2	1557	2	1780	2	2966	2	3115	2	3560		
			.500	48.773	2	1951	2	2048	2	2341	2	3902	2	4097	2	4682		
			.625	60.131	2	2405	2	2526	2	2886	2	4810	2	5051	2	5773		
10.75	10	20	.250	28.061	2	1122	2	1179	2	1347	2	2245	2	2357	2	2694		
			.307	34.240	2	1370	2	1438	2	1644	2	2739	2	2876	2	3287		
		30	.365	40.521	2	1621	2	1702	2	1945	2	3242	2	3404	2	3890		
			.500	54.786	2	2191	2	2301	2	2630	2	4383	2	4602	2	5259		
		40	.593	64.330	2	2573	2	2702	2	3088	2	5146	2	5404	2	6176		
			.188	21.210	2	848	2	891	2	1018	2	1697	2	1782	2	2036		
		60	.250	28.061	2	1122	2	1179	2	1347	2	2245	2	2357	2	2694		
			.313	34.890	2	1396	2	1465	2	1675	2	2791	2	2931	2	3349		
		80	.375	41.591	2	1664	2	1747	2	1996	2	3327	2	3494	2	3993		
			.500	54.786	2	2191	2	2301	2	2630	2	4383	2	4602	2	5259		
		.625	67.648	2	2706	2	2841	2	3247	2	5412	2	5682	2	6494			
		11.75	11	STD	.375	45.557	2	1822	2	1913	2	2187	2	3645	2	3827	2	4373
					XH	.500	60.075	2	2403	2	2523	2	2884	2	4806	2	5046	2
XH	.250			30.734	2	1229	2	1291	2	1475	2	2459	2	2582	2	2950		
	.313			38.232	2	1529	2	1606	2	1835	2	3059	2	3211	2	3670		
	.375			45.600	2	1824	2	1915	2	2189	2	3648	2	3830	2	4378		
	.500			60.131	2	2405	2	2526	2	2886	2	4810	2	5051	2	5773		
	.625			74.329	2	2973	2	3122	2	3568	2	5946	2	6244	2	7136		
12.75	12	20	.250	33.406	2	1336	2	1403	2	1603	2	2672	2	2806	2	3207		
			.330	43.770	2	1751	2	1838	2	2101	2	3502	2	3677	2	4202		
		30	.406	53.575	2	2143	2	2250	2	2572	2	4286	2	4500	2	5143		
			STD	.375	49.608	2	1984	2	2084	2	2381	2	3969	2	4167	2	4762	
		40	.562	73.160	2	2926	2	3073	2	3512	2	5853	2	6145	2	7023		
			XH	.500	65.476	2	2619	2	2750	2	3143	2	5238	2	5500	2	6286	
		60	.250	33.406	2	1336	2	1403	2	1603	2	2672	2	2806	2	3207		
			.313	41.575	2	1663	2	1746	2	1996	2	3326	2	3492	2	3991		
		80	.375	49.608	2	1984	2	2084	2	2381	2	3969	2	4167	2	4762		
			.500	65.476	2	2619	2	2750	2	3143	2	5238	2	5500	2	6286		
		.625	81.010	2	3240	2	3402	2	3888	2	6481	2	6805	2	7777			
		13.375			.250	35.044	2	1402	2	1472	2	1682	2	2804	2	2944	2	3364
					.313	43.664	2	1747	2	1834	2	2096	2	3493	2	3668	2	4192
.375	52.065				2	2083	2	2187	2	2499	2	4165	2	4373	2	4998		
.500	68.753				2	2750	2	2888	2	3300	2	5500	2	5775	2	6600		
.625	85.106				2	3404	2	3574	2	4085	2	6808	2	7149	2	8170		
14.00	14	10	.250	36.747	2	1470	2	1543	2	1764	2	2940	2	3087	2	3528		
			.312	45.680	2	1827	2	1919	2	2193	2	3654	2	3837	2	4385		
		20	.375	54.619	2	2185	2	2294	2	2622	2	4370	2	4588	2	5243		
			.437	63.360	2	2534	2	2661	2	3041	2	5069	2	5322	2	6083		
		30	STD	.375	54.619	2	2185	2	2294	2	2622	2	4370	2	4588	2	5243	
			.593	84.910	2	3396	2	3566	2	4076	2	6793	2	7132	2	8151		
		40	XH	.500	72.158	2	2886	2	3031	2	3464	2	5773	2	6061	2	6927	
			.250	36.747	2	1470	2	1543	2	1764	2	2940	2	3087	2	3528		
		60	.313	45.750	2	1830	2	1922	2	2196	2	3660	2	3843	2	4392		
			.375	54.619	2	2185	2	2294	2	2622	2	4370	2	4588	2	5243		
		80	.500	72.158	2	2886	2	3031	2	3464	2	5773	2	6061	2	6927		
			.625	89.362	2	3574	2	3753	2	4289	2	7149	2	7506	2	8579		



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NOTE: Capacity to run 60FT on sizes 4.5 OD to 8.625 OD.

Rounds are packaged in hexagonal bundles of various sizes

ROUNDS		(Rev-Nov 19, 2008)														
OD	PIPE	Schd	Wall	Wt/Ft	20 FT		21 FT		24 FT		40 FT		42 FT		48 FT	
					Pcs	Bdl	Pcs	Bdl	Pcs	Bdl	Pcs	Bdl	Pcs	Bdl	Pcs	Bdl
SIZE				WGT		WGT		WGT		WGT		WGT		WGT		
16.00	16	10	.250	42.092	2	1684	2	1768	2	2020	2	3367	2	3536	2	4041
		20	.312	52.360	2	2094	2	2199	2	2513	2	4189	2	4398	2	5027
		30	.375	62.370	2	2495	2	2620	2	2994	2	4990	2	5239	2	5988
		40	.500	82.848	2	3314	2	3480	2	3977	2	6628	2	6959	2	7953
		STD	.375	62.637	2	2505	2	2631	2	3007	2	5011	2	5262	2	6013
		XH	.500	82.848	2	3314	2	3480	2	3977	2	6628	2	6959	2	7953
			.250	42.092	2	1684	2	1768	2	2020	2	3367	2	3536	2	4041
			.312	52.440	2	2098	2	2202	2	2517	2	4195	2	4405	2	5034
			.375	62.637	2	2505	2	2631	2	3007	2	5011	2	5262	2	6013
			.500	82.848	2	3314	2	3480	2	3977	2	6628	2	6959	2	7953
			.625	102.724	2	4109	2	4314	2	4931	2	8218	2	8629	2	9862
		18.00	18	40	.562	104.764	1	2095	1	2200	1	2514	1	4191	1	4400
XH	.500			93.538	1	1871	1	1964	1	2245	1	3742	1	3929	1	4490
	.250			47.437	1	949	1	996	1	1138	1	1897	1	1992	1	2277
	.375			70.654	1	1413	1	1484	1	1696	1	2826	1	2967	1	3391
	.500			93.538	1	1871	1	1964	1	2245	1	3742	1	3929	1	4490
	.625			116.087	1	2322	1	2438	1	2786	1	4643	1	4876	1	5572
20.00	20	40	.594	123.024	1	2460	1	2584	1	2953	1	4921	1	5167	1	5905
		XH	.500	104.228	1	2085	1	2189	1	2501	1	4169	1	4378	1	5003
			.250	52.782	1	1056	1	1108	1	1267	1	2111	1	2217	1	2534
			.375	78.672	1	1573	1	1652	1	1888	1	3147	1	3304	1	3776
			.500	104.228	1	2085	1	2189	1	2501	1	4169	1	4378	1	5003
			.625	129.449	1	2589	1	2718	1	3107	1	5178	1	5437	1	6214

Note: The rounds listed below are produced to a 1 pc bundle in Chicago
 10.75, 12.75, 14.00, 16.00, 18.00, 20.00